

Date: Wednesday, 25/03/2009 11:13:18 AM  
User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 46691	
Estimate Number : 11124	
P.O. Number :	Part Number : D34031
This Issue : 25/03/2009 S.O. No. :	Drawing Number : D3403 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 44368	Material :
Written By : <u>25-03-09</u>	Due Date : 01/04/2009 Qty: 100 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 05.08.31 New issue KJ/JLM	
Est Rev:B 06-03-07 As per Rev B JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar 0.750
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2602 f(s) Unit total 26.0167 f(s)



Comment: Qty.: 0.2086 f(s)/Unit Total : 20.8604(s) ~~10 more units~~  
Material: AISI 303 SS Bar Ø0.750 (M303R0.750)  
Identify for D3403-1  
Batch: M11323 09/04/26

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA556 & Dwg D3403  
Folio Rev: B Dwg Rev: B

2-Deburr

09/04/26

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/04/26 09-04-28 (100)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

09/04/26 (100)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: 5792 09/04/28 (100)

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 46691

Part Number: D34031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/29 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-04 29

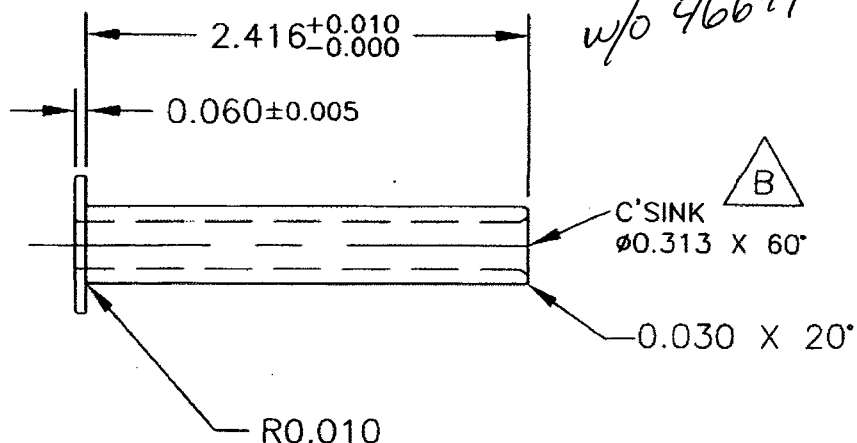
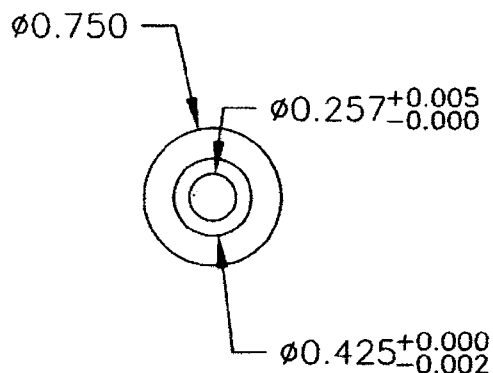




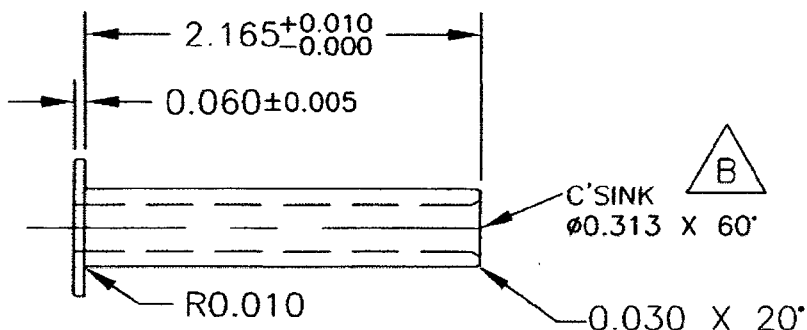
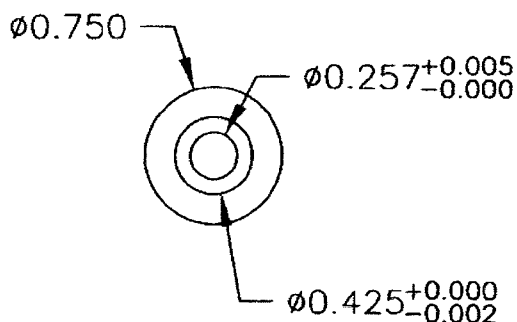
DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED

06.01.23 *[Signature]*



**D3403-1 BUSHING**



**D3403-3 BUSHING**

**D3403-1/-3 BUSHING**

- 1) MATERIAL:  $\phi 0.750$  AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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